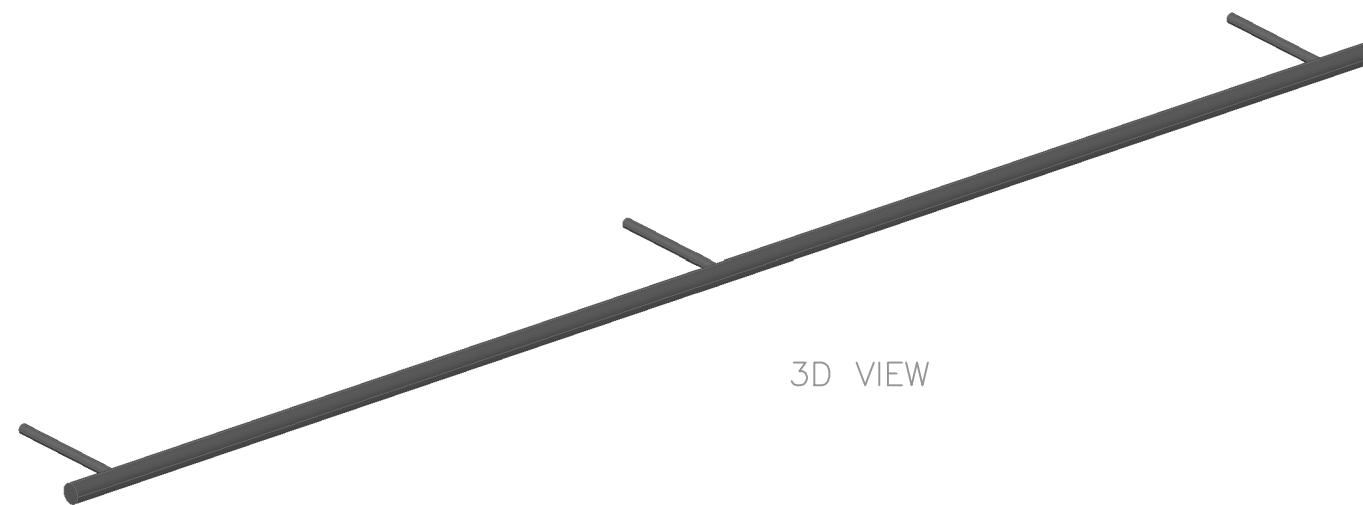
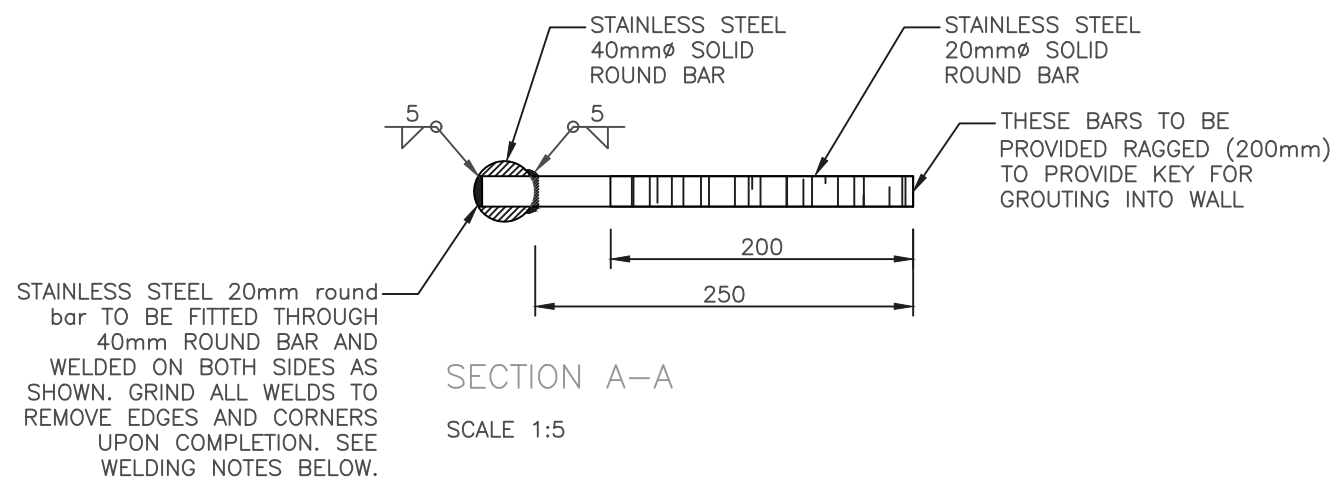
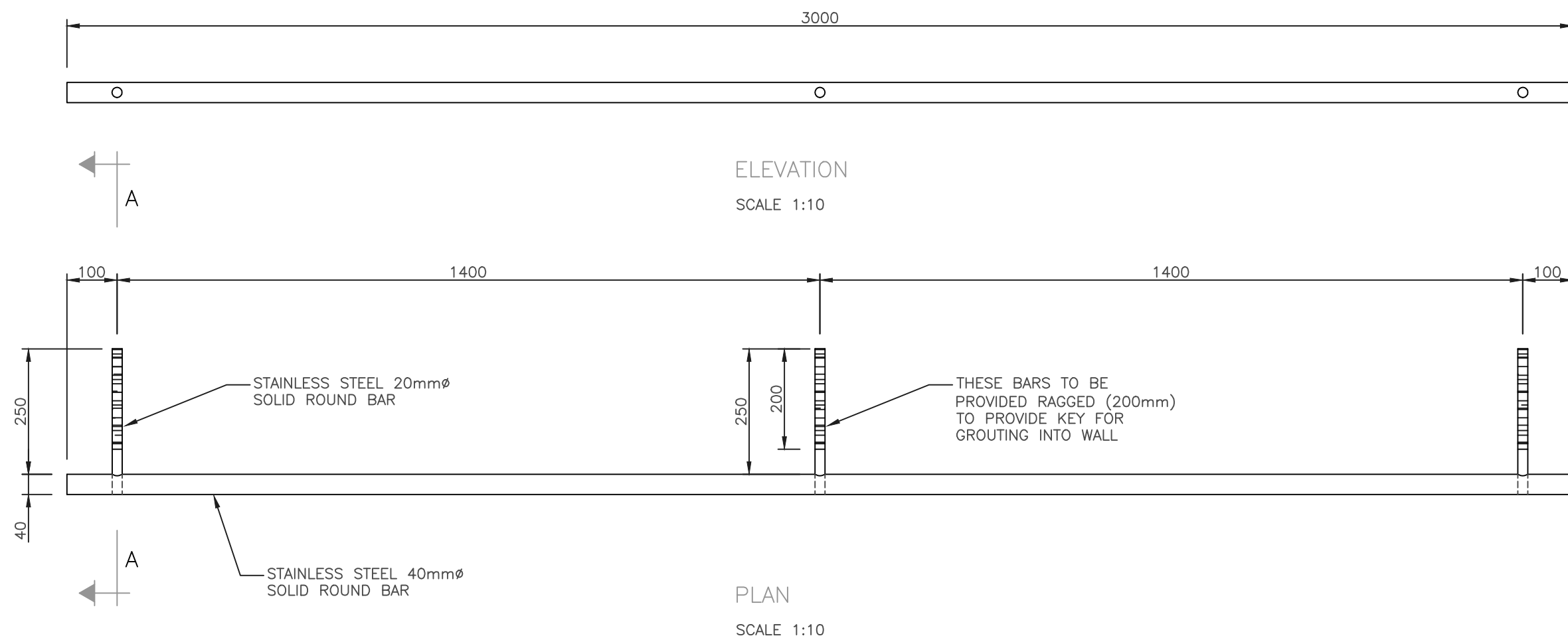




1. ALL DIMENSIONS ARE IN MILLIMETRES UNLESS STATED OTHERWISE.
2. USE FIGURED DIMENSIONS ONLY DO NOT SCALE
3. ALL STEEL TO BE MARINE GRADE (316L – 1.4404) STAINLESS STEEL
4. ALL WELDS TO BE TIG WELDED WITH SUITABLE ELECTRODES AND PICKLED UPON COMPLETION. ALL FILLET WELDS TO BE CONTINUOUS, BUTT WELDED EDGES TO BE GROUND, WELDS TO BE CONTINUOUS FULL-PENETRATION BUTT WELDS.
5. GRIND ALL FINISHED/FLAT FACES FLUSH UPON COMPLETION
6. ALL EDGES AND CORNERS ARE TO BE GROUND TO PREVENT ANY HAZARD TO SAFETY

COMMISSIONERS OF IRISH LIGHTS			SCALE	1:10 @ A3
STATION	MUGLINS		DATE	JULY 2020
DRAWN	C. BALL	STAINLESS STEEL HANDRAIL FOR LANDING STEPS	DRAWING No	
CHECKED			20/030/51	
APPROVED				